

HS

Heater Skids

Designed to achieve target ISO Codes and safely heat hydraulic and lube oils, the HS is a fully self-contained heating and filtration solution ideal for service applications, mass fluid transfers, and preheating systems before they come online.

Completely customizable for hydraulic fluids and high viscosity lubrication oils up to ISO VG 680.



hyprofiltration.com/



More than your standard heater skid.

Whether you're performing a high velocity flush or preheating your system before it comes online, knowing your fluids are clean is the first step in extending your system and components' lifespans. HS heater skids come standard with properly positioned sample ports both up and downstream of the filter so you get consistently accurate readings and the knowledge that your system is operating as efficiently as possible.



Rock solid from the ground up.

Standard carbon steel spill retention pans with fork guides provide a sturdy base to contain everything you need together in a single package. Add the 6" caster option for increased mobility or even select options for CE or CUL markings to meet required safety standards.

You can't beat the heat.

With no direct contact with the heating element, your fluid will safely and quickly get up to temperature without the risk of burning. The programmable temperature control and integral no-flow switch prevent oil damage and allow you to heat your fluids at your own pace. And what's more: all this comes standard on every HS.



Take control of your systems.

Smart relay enabled controls make the HS series heater skids easy to operate with just the push of a button. Take it one step further and select the optional PLC touch screen and make accessing real time data as easy as using that smartphone of yours.

Filtration starts with the filter.

Within the housing on every HS is a powerful tool to help you get the most of your system and protect your critical components from particulate erosion. Media options down to $\beta_{3_{\mu m}} \geq 4000$ on the oversized filter element deliver lower ISO Codes over longer periods of time, letting you clean your new or in use oil to ensure long gear and bearing life.



Fits like a glove.

Designed and built specifically to meet your system's needs, HS heater skids can be completely customized so you get the powerful heating and filtration you need for that mass fluid transfer along with all the options you want to make the job easier than ever.

HS Reference Guide

HS10 model shown

1 x 12 kW heater

Machining running indicator light

Main power disconnect

Temperature controller

Control panel

Air bleed valve

Pressure gauge

18" top loading filter housing

True green to red ΔP gauge

Cast iron gear pump with internal relief

Electric motor

Outlet sample port

System outlet

Powder coated steel tray with fork guides



Filter Sizing Guidelines

Filter Sizing Guidelines and Viscosity Conversion

Effective filter sizing requires consideration of flow rate, viscosity (operating and cold start), fluid type and degree of filtration. When properly sized, bypass during cold start can be avoided/minimized and optimum element efficiency and life achieved. The filter assembly differential pressure values provided for sizing differ for each media code, and assume 32 cSt (150 SUS) viscosity and 0.86 fluid specific gravity. Use the following steps to calculate clean element assembly pressure drop.

Calculate ΔP coefficient for actual viscosity

Using Saybolt Universal Seconds (SUS)

$$\Delta P \text{ Coefficient} = \frac{\text{Actual Operating Viscosity}^1 \text{ (SUS)}}{150} \times \frac{\text{Actual Specific Gravity}}{0.86}$$

Using Centistokes (cSt)

$$\Delta P \text{ Coefficient} = \frac{\text{Actual Operating Viscosity}^1 \text{ (cSt)}}{32} \times \frac{\text{Actual Specific Gravity}}{0.86}$$

Calculate actual clean filter assembly ΔP at both operating and cold start viscosity

$$\text{Actual Assembly Clean } \Delta P = \text{Flow Rate} \times \frac{\Delta P \text{ Coefficient (from calculation above)}}{\text{Assembly } \Delta P \text{ Factor (from sizing table)}}$$

Sizing recommendations to optimize performance and permit future flexibility

- To avoid or minimize bypass during cold start the actual assembly clean ΔP calculation should be repeated for start-up conditions if cold starts are frequent.
- Actual assembly clean ΔP should not exceed 10% of bypass ΔP gauge/indicator set point at normal operating viscosity.
- If suitable assembly size is approaching the upper limit of the recommended flow rate at the desired degree of filtration consider increasing the assembly to the next larger size if a finer degree of filtration might be preferred in the future. This practice allows the future flexibility to enhance fluid cleanliness without compromising clean ΔP or filter element life.
- Once a suitable filter assembly size is determined consider increasing the assembly to the next larger size to optimize filter element life and avoid bypass during cold start.
- When using water glycol or other specified synthetics we recommend increasing the filter assembly by 1~2 sizes.



HS Filter Sizing Guidelines

Filter Sizing¹

Filter assembly clean element ΔP after actual viscosity correction should not exceed 10% of filter assembly bypass setting. See previous page for filter assembly sizing guidelines & examples. For applications with extreme cold start condition contact Hy-Pro for sizing recommendations.

ΔP Factors¹

Length	Units	Media								
		VTM	05M	1M	3M	6M	10M	16M	25M	**W
16/18	psid/gpm	0.0628	0.0473	0.0463	0.0391	0.0303	0.0271	0.0266	0.0256	0.0046
	bard/lpm	0.0011	0.0009	0.0008	0.0007	0.0006	0.0005	0.0005	0.0005	0.0001

36/39	psid/gpm	0.0440	0.0331	0.0324	0.0273	0.0212	0.0190	0.0186	0.0179	0.0032
	bard/lpm	0.0008	0.0006	0.0006	0.0005	0.0004	0.0003	0.0003	0.0003	0.0001

Length	Units	Media					
		1A	3A	6A	10A	16A	25A
16/18	psid/gpm	0.0514	0.0434	0.0336	0.0302	0.0295	0.0284
	bard/lpm	0.0009	0.0008	0.0006	0.0005	0.0005	0.0005

36/39	psid/gpm	0.0360	0.0304	0.0235	0.0211	0.0207	0.0199
	bard/lpm	0.0007	0.0006	0.0004	0.0004	0.0004	0.0004

¹Max flow rates and ΔP factors assume $\nu = 150$ SUS, 32 cSt. See filter assembly sizing guideline for viscosity conversion formula.

HS Specifications

Dimensions Consult factory with model number for dimensions and connection sizes.

Operating Temperature **Fluid Temperature** 30°F to 225°F (0°C to 105°C) **Ambient Temperature** -4°F to 104°F (-20C to 40C)

Materials of Construction **Housing** Carbon steel with industrial coating **Tray** Carbon steel with industrial coating **Plumbing** Carbon steel with industrial coating **Heater** Aluminum low watt density fin tube

Electric Motor TEFC with overload protection

Pump Cast iron, positive displacement gear pump with internal relief. Maximum pressure on pump inlet 15 psi (1 bar).

Pump Relief Setting 85 psi (5.86 bar)

Media Description **M** G8 Dualglass, our latest generation of DFE rated, high performance glass media for all hydraulic & lubrication fluids. $\beta_{x_{cl}} \geq 4000$ **W** Stainless steel wire mesh media $\beta_{x_{cl}} \geq 2$ ($\beta_x \geq 2$)

Replacement Elements **To determine replacement elements, use corresponding codes from your equipment part number:**
Element Type Code **Filter Element Part Number** **Example**
LF7 HP107L[Length Code] - [Media Selection Code][Seal Code] HP107L36-25MV
LF8 HP8314L[Length Code] - [Media Selection Code][Seal Code] HP8314L16-12MB

Fluid Compatibility Petroleum and mineral based fluids (standard). For specified synthetics contact factory for compatibility with fluorocarbon seal option. For phosphate ester (P9) or skydrol fluid (S9) compatibility select fluid compatibility from special options.

Filter Sizing Guidelines See page 182 for LF filter sizing guidelines



HS Part Number Builder



Flow Rate ¹						
3	3 gpm (11.4 lpm)				20	20 gpm (75.7 lpm)
5	5 gpm (18.9 lpm)				30	30 gpm (114 lpm)
10	10 gpm (37.9 lpm)				45	45 gpm (170 lpm)
15	15 gpm (56.8 lpm)				60	60 gpm (225 lpm)

Power Options	60 Hz		50 Hz	
E3	230 V ac, 1P ²		E2	220 V ac, 1P ²
23	230 V ac, 3P		22	220 V ac, 3P
46	460-480 V ac, 3P		38	380 V ac, 3P
57	575 V ac, 3P		41	415 V ac, 3P

Element Type	LF7	LF8	X
	LF housing with HP107L36 filter coreless element with integral element 50 psid (3.4 bard) bypass	LF housing with HP8314L39 filter coreless element with integral post 50 psid (3.4 bard) bypass	No filter housing

Seals	B	V	E-WS
	Nitrile (Buna)	Fluorocarbon	EPR seals + stainless steel support mesh

Media Selection	G8 Dualglass	Stainless wire mesh
1M	$\beta_{3, (C)} \geq 4000$	25W 25 μ nominal
3M	$\beta_{5, (C)} \geq 4000$	40W 40 μ nominal
6M	$\beta_{7, (C)} \geq 4000$	74W 74 μ nominal
10M³	$\beta_{12, (C)} \geq 4000$	149W 149 μ nominal
16M	$\beta_{17, (C)} \geq 4000$	
25M	$\beta_{22, (C)} \geq 4000$	

Heat Capacity	4	9	12	24	36	48	64
	1 x 4.5 kw heater	1 x 9 kw heater	1 x 12 kw heater	2 x 12 kw heaters	3 x 12 kw heaters	4 x 12 kw heaters	4 x 16 kw heaters

Special Options	6	B	C	D	J	M	O	P9 ⁴	S	S9 ⁵	T	U	V	Y
	6" (15 cm) casters	Basket strainer	CE marked for machinery safety directive 2006/42/EC	High filter element ΔP indicator light	Individual heater selector switch	Discharge line visual flow meter	On-board PM-1 particle monitor	Phosphate ester fluid compatibility modification	304 stainless steel filter vessels	Skydrol fluid compatibility modification	Hose kit (suction/return hoses & wands)	50' (13 m) electrical cord (no plug)	Inlet control valve N/C solenoid	VFD variable speed motor frequency control

¹Nominal flow rates at 60 Hz motor speeds.

²Option only available when coupled with 4 kw heater option and 3 or 5 gpm max flow rate unit.

³For elements HP8314, use 12M for media code in place of 10M.

⁴When selected, must be paired with Seal option "V." Contact factory for more information or assistance in fluid compatibility.

⁵When selected, must be paired with Seal option "E-WS." Contact factory for more information or assistance in fluid compatibility.

For all up to date option details and compatibilities, please reference our [Contamination Solutions Price List](#) or [contact customer service](#).



Filtration starts with the filter.

Lower ISO Codes: Lower Total Cost of Ownership Hy-Pro filter elements deliver lower operating ISO Codes so you know your fluids are always clean, meaning lower total cost of ownership and reducing element consumption, downtime, repairs, and efficiency losses.

DFE Rated Filter Elements DFE is Hy-Pro's proprietary testing process which extends ISO 16889 Multi Pass testing to include real world, dynamic conditions and ensures that our filter elements excel in your most demanding hydraulic and lube applications.

Upgrade Your Filtration Keeping fluids clean results in big reliability gains and upgrading to Hy-Pro filter elements is the first step to clean oil and improved efficiency.

Advanced Media Options DFE glass filter media maintaining efficiency to $\beta_{0.7, \mu m} > 1000$, Dualglass + water removal media to remove free and emulsified water, stainless wire mesh for coarse filtration applications, and Dynafuzz stainless fiber media for EHC and aerospace applications.

Delivery in days, not weeks From a massive inventory of ready-to-ship filter elements to flexible manufacturing processes, Hy-Pro is equipped for incredibly fast response time to ensure you get your filter elements and protect your uptime.

More than just filtration Purchasing Hy-Pro filter elements means you not only get the best filters, you also get the unrivaled support, training, knowledge and expertise of the Hy-Pro team working shoulder-to-shoulder with you to eliminate fluid contamination.



Want to find out more? Get in touch.

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